

# **PROXON APM 2K STD**

#### PROXON APM 2K STD is a

two-component cementitious waterproofing system with acrylic polymer, offering strong adhesion, flexibility, and durability for roofs and substrates.



#### What

**PROXON APM 2K STD** is a two-component cementitious waterproofing system made with high-grade cement, fillers, additives, and acrylic polymer. It forms a durable, flexible coating ideal for roofs, underlays, and masonry surfaces.

## Why?

- Superior chemical bond
- High abrasion resistance
- Optimized polymer ratio
- Enhanced crack control
- Resists water pressure
- Easy, cost-effective application

#### Usage

Ideal for underlay waterproofing of roof slabs, sunken areas, basements, water tanks, sunshades, and terraces. Suitable for both interior and exterior applications, providing versatile and reliable protection against water ingress.

#### How to use?

- Clean, roughened surface
- Remove rust completely
- Mix full pack
- Add 15% water
- Apply two coats
- Avoid extreme temperatures

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# **Application**

#### **Surface Preparation:**

Ensure all surfaces are sound, clean, and free from dust, oil, grease, paint, plaster, and other contaminants. Remove laitance using mechanical methods. Smooth substrates must be roughened using tools like scabblers or needle guns. Corroded reinforcement steel should be fully exposed and cleaned to a bright finish using emery cloth, grit, or sandblasting.

### Mixing:

Mix the entire pack at once. Add 15% clean water (1.125 liters for a 7.5 kg kit). Blend the

powder and liquid components thoroughly to achieve a uniform, lump-free mix. Use in dry-pack form to repair cracks before coating.

#### **Application:**

Pre-wet the surface before applying PROXON APM 2K STANDARD. Apply the first coat evenly and allow 6–7 hours of drying. Apply the second coat perpendicular to the first. Maintain application between 10°C–40°C and protect the surface from water for 24–48 hours. Clean tools & equipment with water immediately after use.

Physical Properties	
Chemical type	Part A: Acrylic polymer Part B: Blend of portland cement, mineral fillers and performance additives.
Appearance	Part A: Milky white   Part B: Grey powder
Mix ratio	1 : 4.4 ( Part A liquid : Part B powder ) by weight addition water as per mentioned in mixing instructions.
Mix density	Part A: ~1.06 gm/cc   Part B: ~1.83 gm/cc Mix density (Part A + Part B + Water 15%): ~ 1.78 gm/cc
Solid content by weight (ASTM D 2369)	~80%
Application temperature	10°C ≤ T ≤ 40°C
Tensile strength (ASTM D 638)	~1.5 n/mm²
Crack bridging capacity (ASTM C 1305)	≥ 1.5 mm
Elongation at break (ASTM D 412)	~40%
Bond strength (ASTM D 7234)	2 1.5 mpa for M20 grade concrete or concrete failure
Water permeability (DIN 1048)	No water penetration at 5 bar pressure for 48 hours
Resistance to water vapor transmission (ASTM E 96)	<5 g/m²/24 hrs
Foot traffic (ISO 13007)	24 hours at 25°C

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## Coverage

1.5 kg / 1 sqm / 2 coats @ 0.8 to 1 mm thickness.

#### **Packing**

20kg kit - 15kg powder (Part A) & 5Kg liquid (Part B)

#### **Shelf Life**

PROXON APM 2K STD has a 12-month shelf life when stored unopened in a cool, dry place away from sunlight. Keep sealed, out of children's reach, stir well before use, and follow application guidelines.

## Safety

Refer to the Safety Data Sheet (SDS) for detailed handling, storage, and safety info. Product data is based on experience but may change. No liability is accepted for misuse or uncontrolled application conditions.

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